Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

LISTING OF CLAIMS:

1. (currently amended) A toolholder comprising:

a tool body, including a support and a protrusion; and

a nest positioned above the support, the nest including a notch,

wherein the protrusion and notch cooperate to permit the indexing of the nest about the support, wherein the nest includes a stem, the support includes a recess, and the stem of the nest extends at least partially into the recess of the support.

2. (original) A toolholder according to claim 1, wherein the support includes a bias device that at least partially biases the nest toward the support.

3. (original) A toolholder according to claim 2, wherein the bias device includes a spring.

4. (original) A toolholder according to claim 3, wherein the spring comprises a compression spring.

5. (original) A toolholder according to claim 1, including an adjustment device that can at least partially counter the bias device.

6. (original) A toolholder according to claim 5, wherein the adjustment device includes a screw.

7. (cancelled) ~~A toolholder according to claim 1, wherein nest includes a stem, the support includes a recess, and the stem of the nest extends at least partially into the recess of the support.~~

8. (currently amended) A toolholder according to claim 1~~7~~, wherein the recess includes a focus point and the nest is permitted to float above the focus point of the recess to allow the nest to be positioned in a plurality of orientations.

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9. (original) A toolholder according to claim 8, wherein the recess is substantially circular and the focus point is substantially located at the center point of the circular recess.

10. (original) A toolholder according to claim 1, wherein the nest includes a plurality of notches.

11. (original) A toolholder according to claim 1, including a means for permitting the vertical lifting of the nest and the biasing the nest toward the support.

12. (currently amended) A toolholder comprising:

a tool body, including a support having a recess;

a nest positioned above the support, the nest including a stem;

means for biasing the nest toward the support; and

means for permitting the indexing of the nest in different orientations about the support, wherein the stem of the nest extends at least partially into the recess of the support.

13. (currently amended) An assembly comprising:

a tool body, including a support and a protrusion;

a nest positioned above the support, the nest including a notch and a stem;

an insert having a lower portion, the lower portion of the insert positioned above the nest; and

a clamp for securing the insert relative to the nest,

wherein the protrusion and notch cooperate to permit the indexing of the nest about the support, wherein the support includes a recess, and the stem of the nest extends at least partially into the recess of the support.

14. (original) An assembly according to claim 13, wherein the support includes a bias device that at least partially biases the nest toward the support.

15. (original) An assembly according to claim 14, including an adjustment device for at least partially countering the bias device

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16. (currently amended) A method for providing an assembly comprising:

providing a tool body with a protrusion and a support with a recess ~~securing formation~~;

providing a nest with a notch and a stem~~securing formation~~;

positioning the nest above the support such that at least a portion of the stem ~~securing formation of the stem~~ is in communication with at least a portion of the recess ~~securing formation of the nest and such that the protrusion and notch cooperate~~ to permit the positioning of the nest in a certain orientation;

providing an insert for connection to the nest and positioning the insert above the nest;

providing a clamp with a segment that is positioned above the insert; and

adjusting the segment of the clamp to secure the insert relative to the nest.

17. (currently amended) A method for adjusting an assembly comprising:

providing a tool body with a protrusion and a support with a recess~~securing formation~~ and bias device; a nest with a plurality of notches and stem~~securing formation~~ that is positioned above the support such that at least a portion of the ~~securing formation of the~~ stem is in communication with at least a portion of the recess~~securing formation of the nest and such that the protrusion and notches cooperate~~ to permit the positioning of the nest in a plurality of orientations; an insert connected to and positioned above the nest; and a clamp that includes a segment positioned above the insert that secures the insert relative to the nest;

adjusting the clamp to create a clearance between the clamp and the insert;

lifting the nest vertically in at least partial opposition to the force exerted by a ~~the~~ bias device urging the nest in the direction of the support;

turning the nest to present a different notch to the protrusion;

permitting the nest to reseat in connection with the support; and

securing the insert between the clamp and the nest.

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